

**safetoe**  
TOP QUALITY SINCE 1984

Top Quality  
Creative Design  
Amazing Comfort



*Keep Worker in Safe!*

# M-8027B S3S SR

## Metal Free Safety Work Boots

Upper : High Quality Embossed Cow Leather

Lining : Breathable Sandwich Air Mesh

Insole : Soft Hi-polyu Insoles

Outsole : PU/PU Dual Density

Toecap : Composite Toecap

Penetration : Kevlar Midsole Plate

Size : EU 37-47#, UK 3-13#, US4-14#

CE EN ISO 20345:2022+A1:2024 S3S SR FO

ASTM E 2149-2020 Approved Anti-microbial Lining & Insole (Odor Resistant)

Application : Construction, Logistics, Mechanics, Glasses Installation, Factory Workshop, Garage etc



200 JOULE  
TOECAP



SLIP-  
RESISTANT



SHOCK  
ABSORPTION



ANTI-STATIC



ANTI-NAIL  
MIDSOLE



PETROL AND  
CHEMICAL  
RESISTANT



WATER  
RESISTANT

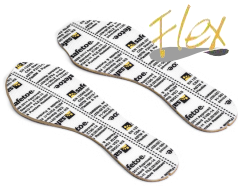


OIL  
RESISTANT



### Composite Toe Cap Protection • EN ISO 20345:2022

Composite Toecap is light-weight and non-magnetic. The impact resistance can reach 200 joules from falling or rolling objects. The compression resistance can reach 1500kN.



### Kevlar Plate Protection (Type PS) • EN ISO 20345:2022

Kevlar midsole plate is flexible and non-metallic. The penetration resistance can reach 1100 newtons from nail or other sharp objects. The flex resistance can reach to  $1 \times 10^6$  flexion cycles without visible cracking.



### Water Resistant Cow Leather Upper • EN ISO 20345:2022

High quality embossed cow leather with thickness 1.6-1.8mm. It is treated with water resistant coating to keep feet dry from raining workday. The tear strength of upper leather can reach to 120 Newtons.



### Heavy Duty PU/PU Outsole • EN ISO 20345:2022

PU/PU double density outsoles are manufactured with Germany Fully Automatic Injection Technology. The midsole is  $45 \pm 5$  degree hardness PU, which is soft and shock absorption. The outsole is  $65 \pm 5$  degree hardness PU, which is tough and abrasion resistant.

## Sole Bonding Strength Test

- EN ISO 20345:2022 (Between Upper & Sole)
- Average Test Result  $5.8 \pm 5$  (N/mm)



### Upper, Lining & Bonding Strength Test Result

Leather Tear Strength $\geq$	120.0 Newtons
Leather Tensile Properties $\geq$	15.0 N/mm <sup>2</sup>
Lining Tear Strength $\geq$	15.0 N/mm
Bonding Strength $\geq$	4.0 N/mm

✓ Protection With Slip Resistant (SR)	Result
Test Requirement : Forward Heel Slip $\geq 0.31$ (ISO 13287:2019) Backward Heel Slip $\geq 0.36$ (ISO 13287:2019)	PASS
Standards : EN ISO20342:2022(5.3.5) , Test floor: Ceramic tile, Lubricant: Sodium lauryl sulphate	
✓ Protection With Anti-Static	Result
Test Requirement : Anti-static 100K $\Omega$ -1000M $\Omega$ , Test Voltage: 100 $\pm 2$ V DC, Test Period: 1 Minute	PASS
Standards : EN ISO 20345:2022 (6.2.2.2) Dry Humidity (30 $\pm 5$ ) & Wet Humidity (85 $\pm 5$ )	
✓ Protection Resistant to Fuel Oil	Result
Test Requirement : Change in Volume and Change in Hardness (Outsole) is No More Than +12%(*)	PASS
Standards : EN ISO 20345:2022 (6.4.2)	
SAFETOE Standard Package Instruction (Average 42# for Reference)	
Shoes Weight : 1.2-1.3 KGS /Pair	Carton Weight : 13-14 KGS /Carton
1 Pair / Color Box , Dimensions : 32 $\times$ 23 $\times$ 12CM	10 Pair / Carton , Dimensions : 62 $\times$ 47 $\times$ 33CM



### User Instructions:

- 1.) RECOMMENDED TO USE : Construction, Logistics, Mechanics, Glasses Installation, Factory Workshop, Farming, Garden, Garage etc.
- 2.) LIMITATION TO USE: It is very important that footwear selected must be suitable for the right workplaces. The protection against risks or hazards which are not mentioned in this document is not warranted.
- 3.) FITTING & SIZE: All footwear are marked with standard size on tongue label. Some are with different size comparison, such as EU size, UK size, US size etc. Please wear footwear in a suitable size.

- 4.) STORAGE: Keep the footwear in its original packaging, under ordinary temperature, non-humidity conditions and in clean, covered and ventilated premises.
- 5.) CLEANING: Clean footwear regularly by high quality cleaning treatments recommended as suitable for the purpose. Don't use caustic or corrosive cleaning agents.