



safetoe
TOP QUALITY SINCE 1984

Top Quality
Creative Design
Amazing Comfort



Keep Worker in Safe!

M-8027 S3 SR

Heavy Duty Safety Work Boots

Upper : High Quality Embossed Cow Leather

Lining : Breathable Sandwich Air Mesh

Insole : Soft Hi-polyu Insoles

Outsole : PU/PU Dual Density

Toecap : Steel Toecap

Penetration : Steel Midsole Plate

Size : EU 37-47#, UK 3-13#, US4-14#

CE EN ISO 20345:2022+A1:2024 S3 SR FO

ASTM E 2149-2020 Approved Anti-microbial Lining & Insole (Odor Resistant)

Application : Construction, Logistics, Mechanics, Glasses Installation, Factory Workshop, Garage etc



200 JOULE
TOECAP



SLIP-
RESISTANT



SHOCK
ABSORPTION



ANTI-STATIC



ANTI-NAIL
MIDSOLE



PETROL AND
CHEMICAL
RESISTANT



WATER
RESISTANT



OIL
RESISTANT



Steel Toecap Protection • EN ISO 20345:2022

Stainless Steel Toecap is heavy duty and corrosion resistant. The impact resistance can reach 200 joules from falling or rolling objects. The compression resistance can reach 1500kN.



Steel Midsole Plate Protection • EN ISO 20345:2022

Steel midsole plate is flexible and corrosion resistant. The penetration resistance can reach 1100 newtons from nail or other sharp objects. The flex resistance can reach to 1 X 10⁶ flexion cycles without visible cracking.



Water Resistant Cow Leather Upper • EN ISO 20345:2022

High quality embossed cow leather with thickness 1.6-1.8mm. It is treated with water resistant coating to keep feet dry from raining workday. The tear strength of upper leather can reach to 120 Newtons.



Heavy Duty PU/PU Outsole • EN ISO 20345:2022

PU/PU double density outsoles are manufactured with Germany Fully Automatic Injection Technology. The midsole is 45±5 degree hardness PU, which is soft and shock absorption. The outsole is 65±5 degree hardness PU, which is tough and abrasion resistant.

Sole Bonding Strength Test

- EN ISO 20345:2022 (Between Upper & Sole)
- Average Test Result 5.8 ± 5 (N/mm)



Upper, Lining & Bonding Strength Test Result

Leather Tear Strength \geq	120.0 Newtons
Leather Tensile Properties \geq	15.0 N/mm ²
Lining Tear Strength \geq	15.0 N/mm
Bonding Strength \geq	4.0 N/mm

✓ Protection With Slip Resistant (SR)	Result
Test Requirement : Forward Heel Slip ≥ 0.31 (ISO 13287:2019) Backward Heel Slip ≥ 0.36 (ISO 13287:2019)	PASS
Standards : EN ISO20342:2022(5.3.5) , Test floor: Ceramic tile, Lubricant: Sodium lauryl sulphate	
✓ Protection With Anti-Static	Result
Test Requirement : Anti-static 100K Ω -1000M Ω , Test Voltage: 100 \pm 2 V DC, Test Period: 1 Minute	PASS
Standards : EN ISO 20345:2022 (6.2.2.2) Dry Humidity (30 \pm 5) & Wet Humidity (85 \pm 5)	
✓ Protection Resistant to Fuel Oil	Result
Test Requirement : Change in Volume and Change in Hardness (Outsole) is No More Than +12%(*)	PASS
Standards : EN ISO 20345:2022 (6.4.2)	
SAFETOE Standard Package Instruction (Average 42# for Reference)	
Shoes Weight : 1.2-1.3 KGS /Pair	Carton Weight : 13-14 KGS /Carton
1 Pair / Color Box , Dimensions : 32 \times 23 \times 12CM	10 Pair / Carton , Dimensions : 62 \times 47 \times 33CM



User Instructions:

- 1.) RECOMMENDED TO USE : Construction, Logistics, Mechanics, Glasses Installation, Factory Workshop, Farming, Garden, Garage etc.
- 2.) LIMITATION TO USE: It is very important that footwear selected must be suitable for the right workplaces. The protection against risks or hazards which are not mentioned in this document is not warranted.
- 3.) FITTING & SIZE: All footwear are marked with standard size on tongue label. Some are with different size comparison, such as EU size, UK size, US size etc. Please wear footwear in a suitable size.

Footwear which are too loose or too tight may not provide optimum level of protection.

4.) STORAGE: Keep the footwear in its original packaging, under ordinary temperature, non-humidity conditions and in clean, covered and ventilated premises.

5.) CLEANING: Clean footwear regularly by high quality cleaning treatments recommended as suitable for the purpose.

Don't use caustic or corrosive cleaning agents.